



## LNP™ FARADEX™ Compound AS004

### Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ FARADEX™ Compound AS-1004

Product reorder name: AS004

LNP FARADEX AS004 is a compound based on Acrylonitrile Butadiene Styrene resin containing Stainless Steel Fiber. Added features of this material include: EMI/RFI Shielding.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, yield, 5 mm/min	44	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.1	%	ISO 527
Tensile Modulus, 1 mm/min	3400	MPa	ISO 527
Flexural Stress, break, 2 mm/min	60	MPa	ISO 178
Flexural Modulus, 2 mm/min	3100	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	98	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	86	°C	ISO 75/Af
<b>PHYSICAL</b>			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.3 - 0.5	%	SABIC Method
Density	1.17	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL</b>			
Surface Resistivity	1.E+01 - 1.E+03	Ohm	ASTM D 257

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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